

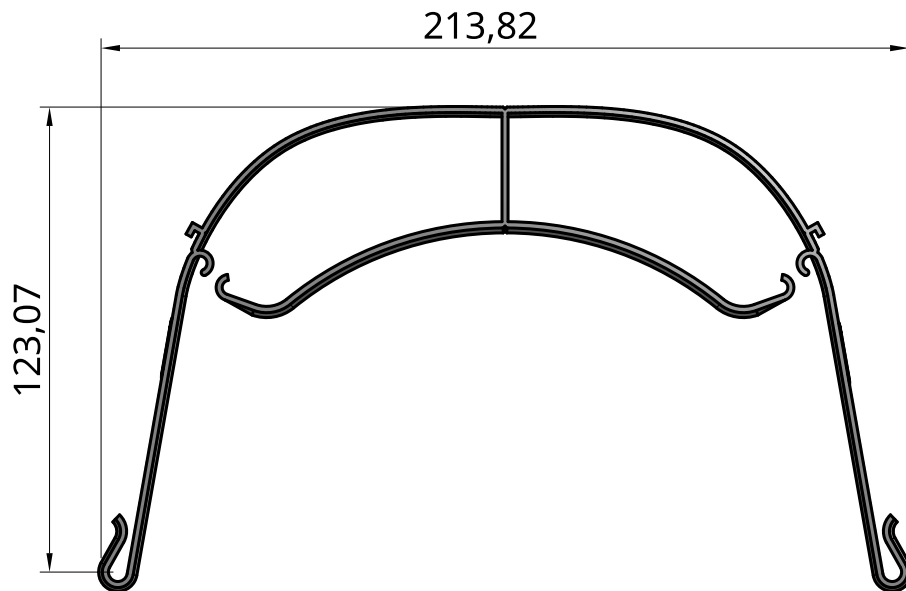


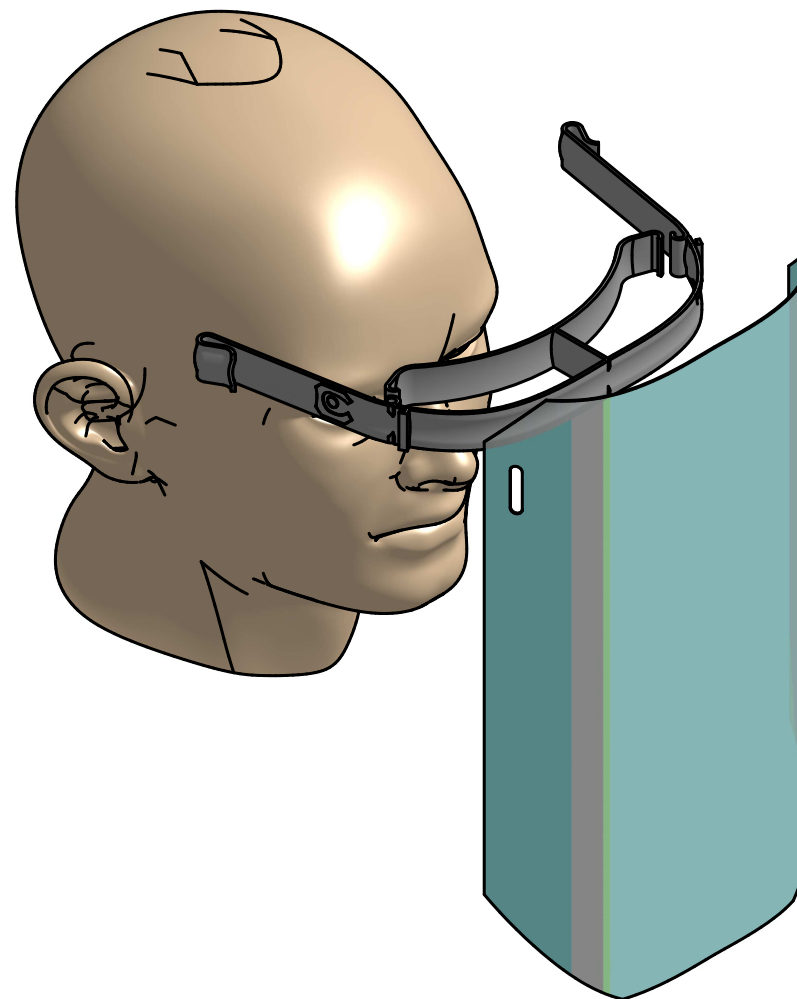
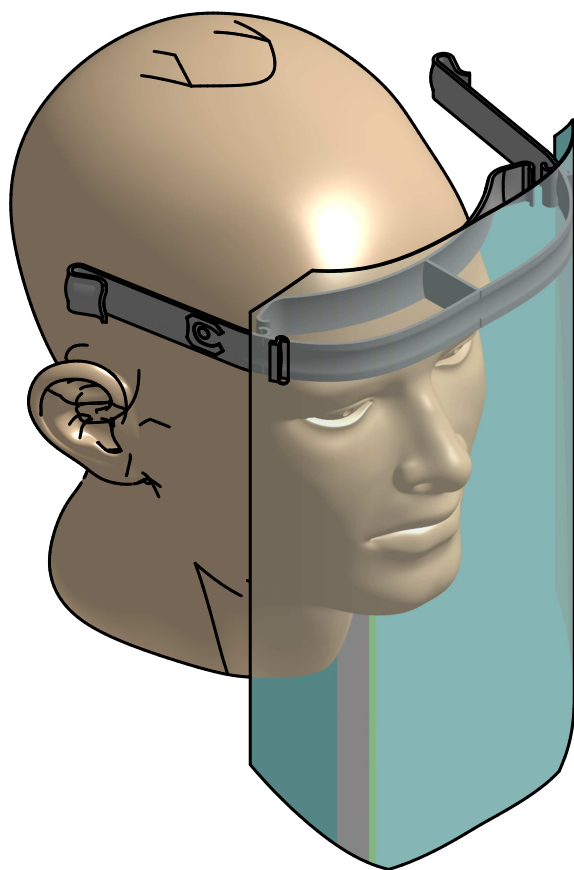
#### Paramètres d'impression :



- Buse :  $\varnothing 0.8$
- Epaisseur de couche : 0.25
- largeur de paroi : 0.8
- Vitesse < 70mm/s
- Remplissage : 0%
- Pas de coque inférieure ni supérieure
- Aligement de la jointure Z : au plus court
- Bordure : 2mm

#### Print settings:

- Nozzle:  $\varnothing 0.8$
- Layer thickness: 0.25
- wall width: 0.8
- Speed < 70mm / s
- Filling: 0%
- No upper or lower shell
- Alignment of the Z joint: as short as possible
- Border: 2mm





UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS  ANGULAR = $\pm$ °  SURFACE FINISH   DO NOT SCALE DRAWING  BREAK ALL SHARP EDGES AND REMOVE BURRS  FIRST ANGLE PROJECTION 		NAME	SIGNATURE	DATE	TITLE  Visière Néo		
	DRAWN	GREGORY JAMARD		2020-03-26			
	CHECKED						
	APPROVED					SIZE <b>A4</b>	DWG NO.
	MATERIAL	FINISH			SCALE 1:3	WEIGHT	SHEET 2 of 4

